

Kamado Crate Assembly Instructions



Models: SOBGEC-COP, SOBGEC-SIL



Before Assembly: Assembly on a soft surface is recommended. Open packaging and remove all parts from protective materials.

Step 1: Locate the crate top panel and align support posts (A, B, C & D).



Step 2: Firmly attach all four support posts (A, B, C & D) to the crate top panel with all threaded holes facing inward using large bolts (E), locking washers (F), and washers (G) in that order, ensuring all bolts are attached loosely.



Step 3: Loosely attach the vertical middle panel and the vertical right side panel to the crate top panel using small bolts (H) and small washers (I).

Loosely attach the handle of the crate onto the vertical right side panel using large bolts (E), locking washers (F), and washers (G).



Step 4: Loosely attach one side of the middle shelf to both support posts using large bolts (E), locking washers (F), and washers (G).

Loosely attach the other side of the middle shelf to the middle vertical panel using small bolts (H) and small washers (I).



Firmly attach the small left side panel to support posts (C & D) using small bolts (H) and small washers (I) ensuring all bolts on the small left panel are tightened completely.

Step 5: Firmly attach the crate bottom panel to all support posts (A, B, C, D) using large bolts (E), locking washers (F), and washers (G).

Firmly attach the middle vertical panel to crate bottom panel using small bolts (H) and small washers (I).

Firmly attach locking casters to the front support posts and non-locking casters to rear support posts using caster wrench (J).



Step 6: Firmly attach the rear panel to support post (B) using small bolts (H) and small washers (I).

Tighten ALL bolts on ALL panels completely.

Step 7: Pull out the drawer and fasten bolt of the left side panel above the rail sheet to the vertical middle panel using small bolt (H), small washer (I), and nut (K).

Step 8: (If not already installed in door) Unscrew cap from spring loaded pin (L). Insert pin with spring into bottom side of cabinet door. Secure cap on the spring loaded pin. Install the cabinet door by sliding the fixed pin into the upper hole, install plastic bushing (M) on spring loaded pin shaft, pull up on spring loaded pin (L), and insert the pin into the bottom hole of the cart.



Hardware Kit Contents

#	Picture	Description	Qty
W	<i>Pictured Below</i>	Hardware Wrench	1
J	<i>Pictured Below</i>	Caster Wrench	1
E		5/8" (16mm) Bolt	18
G		Large Washer	18
F		Locking Washer	18
H		5/16" (8mm) Bolt	26
I		Small Washer	27
K		5/16" (8mm) Nut	1
L		Door Pin	1
M		Lower Door Bushing	1
LC		Locking Caster	2
NC		Non-Locking Caster	2

